

5/13 Split

DART AEROSPACE LTD	Work Order:	22516
Description: Bracket Assembly	Part Number:	D2804-042
Dwg: D2804 Rev. B	Qty:	5 <del>20</del>
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler <b>Dwg not required</b>	JA	05.02.23	20																				
2	GA	Press D2805-2 into arm as per Dwg D2804 <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2804-2</td><td>Bracket</td><td>B22526 B</td></tr><tr><td>1</td><td>D2805-2</td><td>Stop</td><td>B 22521</td></tr><tr><td>1</td><td>D2809</td><td>Bushing</td><td>B22529</td></tr></table>	Qty	Part Number	Description	Batch	1	D2804-2	Bracket	B22526 B	1	D2805-2	Stop	B 22521	1	D2809	Bushing	B22529	SB	05/03/23	20				
Qty	Part Number	Description	Batch																						
1	D2804-2	Bracket	B22526 B																						
1	D2805-2	Stop	B 22521																						
1	D2809	Bushing	B22529																						
3	QC5	Inspect work to Step 2	JA	05.03.23	20																				
4	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	SG	05/03/24	20																				
5	QC3	Inspect Powder Coat	<del>SG</del>	<del>05.03.24</del>	<del>20</del>																				
6	GA	Press D2809 into arm as per Dwg D2804	SB	05/03/28	20																				
7	GA	Spray LPS-3 on Bolt Shaft, <b>not</b> on thread as per Dwg D2804 <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>AN3C16A</td><td>Bolt</td><td>M17646</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M16941</td></tr><tr><td>4</td><td>NAS1515H3</td><td>Washer</td><td>M16941</td></tr><tr><td>A/R</td><td>LPS-3</td><td>Corrosion Spray</td><td>M16863</td></tr></table>	Qty	Part Number	Description	Batch	2	AN3C16A	Bolt	M17646	2	MS21042L3	Nut (or -3)	M16941	4	NAS1515H3	Washer	M16941	A/R	LPS-3	Corrosion Spray	M16863	SB	05/03/28	20
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A/R	LPS-3	Corrosion Spray	M16863																						
8	GA	Assemble as per Dwg D2804.	SB	05/03/29	20																				
9	QC5	Inspect work to Step 8	Z	05.03.29	20																				
10	ST	Identify and Stock	SB	05/03/29	5																				
11	AC	Cost / part: 58.90	SG	05.04.01	5																				
12	DC	Close W/O 58.90 Inspect Level 21	JA	05.04.05	5																				

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
B	00.11.15	Revise pick list	EC	
C	01.03.02	Added D2809 to pick list	EC	
D	01.04.26	Reformat	EC	
E	05.02.22	Revised Step 7	KJ/JLM	

RELEASED  
17/15/23